INGENIOUS AIR HEPS Maintenance Instructions



## Ensure filter and photocatalytic module are installed in proper air flow sequence.

## Changing the Filter

- 1. Unplug the power cord from the HEPS unit. Unscrew the two locking knobs and remove the door (Figure A).
  - 2. Remove old filter and replace with new filter. Make sure airflow arrow on filter is pointing to the inside of module (Figure B).

## Changing the UV Lamps

- 1. Remove filter as in above (Figure A, B).
- 2. Remove Photocatalytic module (Figure C).
- 3. Unplug UV lights, loosen retaining screws, and remove UV lights (Figure D, E).
- 4. Replace UV lights, re-tension retaining screws, and replace plugins.
  - 5. Replace Photocatalytic module and filter, secure door and reinsert plug, check sight ports to ensure lamp illumination.